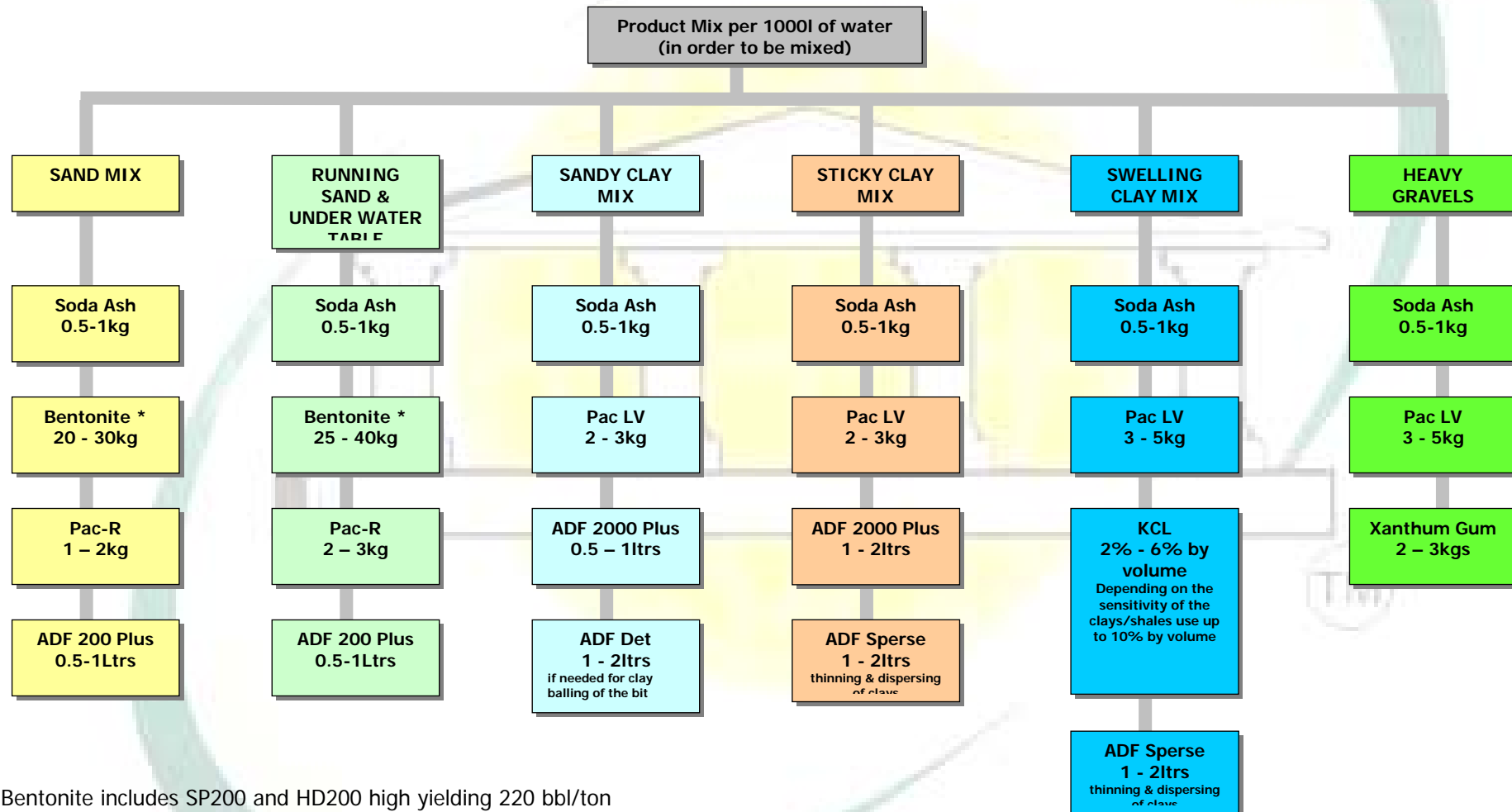


Drilling Fluid Programs Guide

HDD Recommended Mud Mixes

NZ Freephone 0800 646 372
AU Freephone 1800 309 734
sales@industrial-minerals.co.nz



*Bentonite includes SP200 and HD200 high yielding 220 bbl/ton

If viscosity is required, use Liquid Polymers.

For increased gel strength to transport cuttings, use Xanthum Gum in place of a liquid polymer.

Water treatment: Soda Ash is recommended as it will not increase the PH, but will treat the water and improve performance.

Bentonite Pallets: BG 10, Quartz filter Gravels: Q sands, Foams: Ultra foam